SAFETY DATA SHEET

MOLYKOTE® L-1668FM Synthetic Blend Vacuum Pump Oil

Version	Revision Date:	SDS Number:	Date of last issue: 03/21/2017
4.0	10/16/2018	1020691-00009	Date of first issue: 12/22/2014

SECTION 1. IDENTIFICATION

Product name : MOLYKOTE® L-1668FM Synthetic Blend Vacuum Pump Oil

Product code : 04117725

Manufacturer or supplier's details

Company Identification : DDP SPECIALTY ELECTRONIC MATERIALS
US 9, LLC
974 Centre Road
Wilmington DE 19805
UNITED STATES

Telephone : 833-338-7668

24-Hour Emergency Contact : 1-800-424-9300

Local Emergency Number : 800-424-9300

E-mail address : SDSQuestion-NA@dupont.com

Recommended use of the chemical and restrictions on use

Recommended use : Lubricants and lubricant additives

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Inorganic and organic compounds in mineral oil

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
White mineral oil (petroleum)	8042-47-5	>= 63 - <= 77
Dec-1-ene, homopolymer, hydrogenated	68037-01-4	>= 23 - <= 35

SECTION 4. FIRST AID MEASURES

If inhaled	:	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	:	Wash with water and soap as a precaution. Get medical attention if symptoms occur.
In case of eye contact	:	Flush eyes with water as a precaution. Get medical attention if irritation develops and persists.
If swallowed	:	If swallowed, DO NOT induce vomiting. Get medical attention if symptoms occur. Rinse mouth thoroughly with water.
Most important symptoms and effects, both acute and delayed	:	None known.
Protection of first-aiders	:	No special precautions are necessary for first aid responders.
Notes to physician	:	Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	None known.
Specific hazards during fire fighting	:	Exposure to combustion products may be a hazard to health.
Hazardous combustion products	:	Carbon oxides
Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	:	Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emer-	:	Follow safe handling advice and personal protective equipment recommendations.

gency procedures

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g., by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Keep in properly labeled containers.
Store in accordance with the particular national regulations.

Materials to avoid : Do not store with the following product types:
Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
White mineral oil (petroleum)	8042-47-5	TWA (Mist)	5 mg/m³	OSHA Z-1
		TWA (Inhal-	5 mg/m³	ACGIH

		able fraction)		
		TWA (Mist)	5 mg/m³	NIOSH REL
		ST (Mist)	10 mg/m³	NIOSH REL

Hazardous components without workplace control parameters

Ingredients	CAS-No.
Dec-1-ene, homopolymer, hydrogenated	68037-01-4

Engineering measures : Ensure adequate ventilation, especially in confined areas. Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Remarks : Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety glasses

Skin and body protection : Skin should be washed after contact.

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.
These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.
For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Chemical customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	colorless
Odor	:	odorless
Odor Threshold	:	No data available
pH	:	No data available
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	> 35 °C
Flash point	:	220 °C Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Not applicable
Flammability (liquids)	:	Not applicable
Self-ignition	:	The substance or mixture is not classified as pyrophoric. The substance or mixture is not classified as self heating.
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	No data available
Relative vapor density	:	No data available
Relative density	:	0.86
Solubility(ies)		
Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, kinematic	:	68 mm²/s (25 °C)

Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Molecular weight	:	No data available
Particle size	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Can react with strong oxidizing agents.
Conditions to avoid	:	None known.
Incompatible materials	:	Oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Ingredients:

White mineral oil (petroleum):

Acute oral toxicity	:	LD50 (Rat): > 5,000 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): > 5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Assessment: The substance or mixture has no acute inhalation toxicity
Acute dermal toxicity	:	LD50 (Rabbit): > 2,000 mg/kg Assessment: The substance or mixture has no acute dermal toxicity

Dec-1-ene, homopolymer, hydrogenated:

Acute oral toxicity	:	LD50 (Rat): > 5,000 mg/kg

Acute inhalation toxicity	:	LC50 (Rat): > 5.2 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: OECD Test Guideline 403 Assessment: The substance or mixture has no acute inhalation toxicity
Acute dermal toxicity	:	LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 402 Remarks: Based on data from similar materials

Skin corrosion/irritation

Not classified based on available information.

Ingredients:

White mineral oil (petroleum):

Species: Rabbit
Result: No skin irritation

Dec-1-ene, homopolymer, hydrogenated:

Species: Rabbit
Result: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:

White mineral oil (petroleum):

Species: Rabbit
Result: No eye irritation

Dec-1-ene, homopolymer, hydrogenated:

Species: Rabbit
Result: No eye irritation
Method: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Ingredients:

White mineral oil (petroleum):

Test Type: Buehler Test
Routes of exposure: Skin contact

Species: Guinea pig
Result: negative

Dec-1-ene, homopolymer, hydrogenated:

Test Type: Maximization Test
Routes of exposure: Skin contact
Species: Guinea pig
Method: OECD Test Guideline 406
Result: negative

Germ cell mutagenicity

Not classified based on available information.

Ingredients:

White mineral oil (petroleum):

Genotoxicity in vitro	:	Test Type: In vitro mammalian cell gene mutation test Result: negative
Genotoxicity in vivo	:	Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Mouse Application Route: Intraperitoneal injection Method: OECD Test Guideline 474 Result: negative Remarks: Based on data from similar materials

Dec-1-ene, homopolymer, hydrogenated:

Genotoxicity in vitro	:	Test Type: Bacterial reverse mutation assay (AMES) Method: OECD Test Guideline 471 Result: negative

Carcinogenicity

Not classified based on available information.

Ingredients:

White mineral oil (petroleum):

Species: Rat
Application Route: Ingestion
Exposure time: 24 Months
Result: negative

IARC	No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

Reproductive toxicity

Not classified based on available information.

Ingredients:

White mineral oil (petroleum):

Effects on fertility	:	Test Type: One-generation reproduction toxicity study Species: Rat Application Route: Skin contact Result: negative
Effects on fetal development	:	Test Type: Embryo-fetal development Species: Rat Application Route: Ingestion Result: negative

Dec-1-ene, homopolymer, hydrogenated:

Effects on fertility	:	Test Type: One-generation reproduction toxicity study Species: Rat Application Route: Ingestion Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Ingredients:

White mineral oil (petroleum):

Species: Rat
LOAEL: > 160 mg/kg
Application Route: Ingestion
Exposure time: 90 Days

Species: Rat
LOAEL: >= 1 mg/l
Application Route: inhalation (dust/mist/fume)
Exposure time: 4 Weeks
Method: OECD Test Guideline 412

Dec-1-ene, homopolymer, hydrogenated:

Species: Rat
NOAEL: 4,159.4 mg/kg
Application Route: Ingestion
Exposure time: 91 Days

Aspiration toxicity

Not classified based on available information.

Ingredients:

White mineral oil (petroleum):

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Dec-1-ene, homopolymer, hydrogenated:

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

White mineral oil (petroleum):

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h Method: OECD Test Guideline 202
Toxicity to algae	:	NOEC (Pseudokirchneriella subcapitata (green algae)): 100 mg/l Exposure time: 72 h Method: OECD Test Guideline 201
Toxicity to fish (Chronic toxicity)	:	NOEC (Oncorhynchus mykiss (rainbow trout)): 1,000 mg/l Exposure time: 28 d
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): 1,000 mg/l Exposure time: 21 d

Dec-1-ene, homopolymer, hydrogenated:

Toxicity to fish	:	LL50 (Oncorhynchus mykiss (rainbow trout)): > 1,000 mg/l Exposure time: 96 h Test substance: Water Accommodated Fraction
Toxicity to daphnia and other aquatic invertebrates	:	EL50 (Daphnia magna (Water flea)): > 1,000 mg/l Exposure time: 48 h Test substance: Water Accommodated Fraction Method: OECD Test Guideline 202
Toxicity to algae	:	EL50 (Scenedesmus capricornutum (fresh water algae)): >

		1,000 mg/l Exposure time: 72 h Test substance: Water Accommodated Fraction Method: OECD Test Guideline 201 NOELR (Scenedesmus capricornutum (fresh water algae)): 1,000 mg/l Exposure time: 72 h Test substance: Water Accommodated Fraction Method: OECD Test Guideline 201
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOELR (Daphnia magna (Water flea)): 125 mg/l Exposure time: 21 d Test substance: Water Accommodated Fraction Method: OECD Test Guideline 211
Toxicity to microorganisms	:	NOEC: 2 mg/l Exposure time: 28 d Method: OECD Test Guideline 301D

Persistence and degradability

Ingredients:

White mineral oil (petroleum):

Biodegradability	:	Result: Not readily biodegradable. Biodegradation: 31 % Exposure time: 28 d

Dec-1-ene, homopolymer, hydrogenated:

Biodegradability	:	Result: Not readily biodegradable. Biodegradation: 2 % Exposure time: 28 d Method: OECD Test Guideline 301D

Bioaccumulative potential

Ingredients:

Dec-1-ene, homopolymer, hydrogenated:

Partition coefficient: n-octanol/water	:	log Pow: > 6.5

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Resource Conservation and Recovery Act (RCRA)	:	This product has been evaluated for RCRA characteristics and does not meet the criteria of hazardous waste if discarded in its purchased form.
Waste from residues	:	Dispose of in accordance with local regulations.
Contaminated packaging	:	Empty containers should be taken to an approved waste handling site for recycling or disposal. If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG
Not regulated as a dangerous good

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation

49 CFR
Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	No SARA Hazards
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

White mineral oil (petroleum)	8042-47-5
Dec-1-ene, homopolymer, hydrogenated	68037-01-4

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

California List of Hazardous Substances

White mineral oil (petroleum)	8042-47-5

California Permissible Exposure Limits for Chemical Contaminants

White mineral oil (petroleum)	8042-47-5

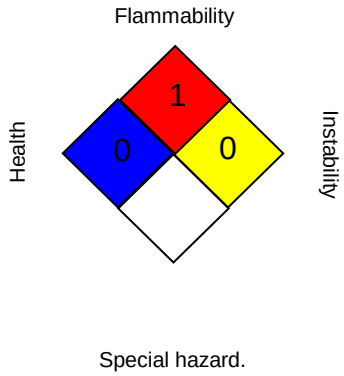
The ingredients of this product are reported in the following inventories:

REACH	:	For purchases from Dow Chemical EU legal entities, all ingredients are currently pre/registered or exempt under REACH. Please refer to section 1 for recommended uses. For purchases from non-EU Dow Chemical legal entities with the intention to export into EEA please contact your DC representative/local office.
TSCA	:	All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.
AICS	:	All ingredients listed or exempt.
IECSC	:	All ingredients listed or exempt.
ENCS/ISHL	:	All components are listed on ENCS/ISHL or exempted from inventory listing.
KECI	:	All ingredients listed, exempt or notified.
PICCS	:	All ingredients listed or exempt.
DSL	:	All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).

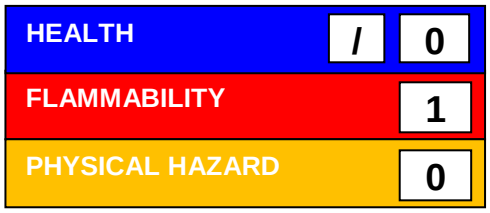
SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	:	STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA Z-1 / TWA	:	8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse)

Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, http://echa.europa.eu/

Revision Date : 10/16/2018

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8