



SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

Product name: DOWSIL™ 1201 RTV Prime Coat

Issue Date: 05/02/2025

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THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: DOWSIL™ 1201 RTV Prime Coat

Recommended use of the chemical and restrictions on use

Identified uses: Adhesive, binding agents

COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY
2211 H.H. DOW WAY
MIDLAND MI 48674
UNITED STATES

Customer Information Number:

800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: CHEMTREC +1 800-424-9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids - Category 2

Skin irritation - Category 2

Eye irritation - Category 2A

Reproductive toxicity - Category 2

Specific target organ toxicity - single exposure - Category 3

Specific target organ toxicity - repeated exposure - Category 2 - Inhalation

Aspiration hazard - Category 1

Label elements

Hazard pictograms



Signal word: **DANGER!**

Hazards

H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs (Nervous system) through prolonged or repeated exposure if inhaled.

Precautionary statements

Prevention

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P260	Do not breathe mist or vapours.
P264	Wash skin thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P331	Do NOT induce vomiting.
P332 + P313	If skin irritation occurs: Get medical advice/ attention.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P370 + P378	In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.

Storage

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

Static-accumulating flammable liquid.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Silicone in solvent

This product is a mixture.

Component	CASRN	Concentration
Acetone	67-64-1	>= 57.0 - <= 70.0 %
Toluene	108-88-3	>= 10.0 - < 15.0 %
Tetraethoxysilane	78-10-4	>= 1.5 - <= 2.5 %
Methyltrichlorosilane	75-79-6	>= 0.04 - <= 0.15 %

4. FIRST AID MEASURES

Description of first aid measures**General advice:**

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Wash off with plenty of water. Suitable emergency safety shower facility should be available in work area.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: Do not induce vomiting. Call a physician and/or transport to emergency facility immediately.

Most important symptoms and effects, both acute and delayed:

May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure if inhaled.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. The decision of whether to induce vomiting or not should be made by a physician. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Skin contact may aggravate preexisting dermatitis.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam. Carbon dioxide (CO₂). Dry sand.

Unsuitable extinguishing media: High volume water jet. Do not use direct water stream..

Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides. Chlorine compounds. Silicon oxides.

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance.. Exposure to combustion products may be a hazard to health.. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9.. Flammable mixtures may exist within the vapor space of containers at room temperature.. Closed containers may rupture via pressure build-up when exposed to fire or extreme heat.. Vapours may form explosive mixtures with air..

Advice for firefighters

Fire Fighting Procedures: Use water spray to cool unopened containers.. Evacuate area.. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Do not use a solid water stream as it may scatter and spread fire.. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Remove undamaged containers from fire area if it is safe to do so.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.. Use personal protective equipment..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Ventilate the area. Use personal protective equipment. Eliminate all sources of ignition in

vicinity of spill or released vapor to avoid fire or explosion. Ground and bond all containers and handling equipment. Vapor explosion hazard. Keep out of sewers. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Do not release the product to the aquatic environment above defined regulatory levels. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbent. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container. See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not get on skin or clothing. Do not breathe vapours or spray mist. Do not swallow. Do not get in eyes. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied.

Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ensure all equipment is electrically grounded before beginning transfer operations. This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations. Restrict flow velocity in order to reduce the accumulation of static electricity. Ground and bond container and receiving equipment.

Conditions for safe storage: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases. Unsuitable materials for containers: None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Acetone	Dow IHG	TWA	200 ppm

	Dow IHG	STEL	350 ppm
	ACGIH	TWA	250 ppm
	Further information: A4: Not classifiable as a human carcinogen		
	ACGIH	STEL	500 ppm
	Further information: A4: Not classifiable as a human carcinogen		
	OSHA Z-1	TWA	2,400 mg/m3 1,000 ppm
Toluene	ACGIH	TWA	20 ppm
	Further information: Ototoxicant; A4: Not classifiable as a human carcinogen		
	OSHA Z-2	TWA	200 ppm
	OSHA Z-2	CEIL	300 ppm
	OSHA Z-2	Peak	500 ppm
Tetraethoxysilane	ACGIH	TWA	10 ppm
	OSHA Z-1	TWA	850 mg/m3 100 ppm
Methyltrichlorosilane	US WEEL	CEIL	1 ppm
Ethanol	ACGIH	TWA	1,000 ppm
	Further information: URT irr: Upper Respiratory Tract irritation		
	ACGIH	STEL	1,000 ppm
	Further information: URT irr: Upper Respiratory Tract irritation		
	OSHA Z-1	TWA	1,900 mg/m3 1,000 ppm

The following substance(s), which have Occupational Exposure Limit(s) (OEL), may be formed during handling or processing: Ethanol

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Acetone	67-64-1	Acetone	Urine	End of shift (As soon as possible after exposure ceases)	25 mg/l	ACGIH BEI
Toluene	108-88-3	Toluene	In blood	Prior to last shift of workweek	0.02 mg/l	ACGIH BEI
		Toluene	Urine	End of shift (As soon as possible after exposure ceases)	0.03 mg/l	ACGIH BEI
		o-Cresol	Urine	End of shift (As soon as possible after exposure	0.3 mg/g creatinine	ACGIH BEI

ceases)

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Neoprene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl alcohol ("PVA"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus.

The following should be effective types of air-purifying respirators: Organic vapor cartridge.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	liquid
Color	Clear white to yellow.
Odor	acetone-like
Odor Threshold	No data available
pH	Not applicable, substance/mixture is non-polar/aprotic
Melting point/ range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	56 °C (133 °F)
Flash point	Tag closed cup -17 °C (1 °F)
Evaporation Rate (Butyl Acetate = 1)	No data available

Flammability (solid, gas)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	0.87
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	1 cSt at 25 °C (77 °F)
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.
Molecular weight	No data available
Particle size	Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. Vapours may form explosive mixture with air. Highly flammable liquid and vapour.

Conditions to avoid: Avoid static discharge. Heat, flames and sparks.

Incompatible materials: Avoid contact with oxidizing materials.

Hazardous decomposition products:

Decomposition products can include and are not limited to: Benzene. Formaldehyde. Ethanol.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data are available.

Information on likely routes of exposure

Inhalation, Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute Toxicity Endpoints:

Not classified based on available information.

Acute oral toxicity

Information for the Product:

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

Based on information for component(s):
LD50, > 5,000 mg/kg Estimated.
As product: Single dose oral LD50 has not been determined.

Information for components:

Acetone

LD50, Rat, 5,800 mg/kg

Toluene

LD50, Rat, male, 5,580 mg/kg

Tetraethoxysilane

LD50, Rat, male and female, > 2,500 mg/kg OECD 425 or equivalent No deaths occurred at this concentration.

Methyltrichlorosilane

LD50, Rat, > 300 - 320 mg/kg

Acute dermal toxicity

Information for the Product:

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

Based on information for component(s):
LD50, > 5,000 mg/kg Estimated.
As product: The dermal LD50 has not been determined.

Information for components:

Acetone

LD50, Rabbit, > 20,000 mg/kg

LD50, Guinea pig, > 7,400 mg/kg

Toluene

LD50, Rabbit, 12,267 mg/kg

Tetraethoxysilane

LD50, Rabbit, 5,878 mg/kg

Methyltrichlorosilane

LD50, Rat, female, 1,076 mg/kg

Acute inhalation toxicity

Information for the Product:

Brief exposure (minutes) is not likely to cause adverse effects. May cause respiratory irritation and central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. In humans, symptoms may include: Nausea and/or vomiting. Alcohol consumption and exertion may increase the adverse effects of toluene.

As product: The LC50 has not been determined.

Information for components:

Acetone

LC50, Rat, 4 Hour, vapour, 76 mg/l

Toluene

LC50, Rat, male, 4 Hour, vapour, 25.7 mg/l

LC50, Rat, female, 4 Hour, vapour, 30 mg/l

Tetraethoxysilane

Prolonged excessive exposure may cause adverse effects. Vapor may cause irritation of the upper respiratory tract (nose and throat) and lungs.

LC50, Rat, female, 4 Hour, dust/mist, > 16.8 mg/l OECD Test Guideline 403

LC50, Rat, male, 4 Hour, dust/mist, 10 mg/l OECD Test Guideline 403

LC50, Rat, 4 Hour, vapour, 17 mg/l

Methyltrichlorosilane

LC50, Rat, male and female, 1 Hour, vapour, 1365 ppm

Skin corrosion/irritation

Causes skin irritation.

Information for the Product:

Based on information for component(s):

Brief contact may cause slight skin irritation with local redness.

Prolonged contact may cause moderate skin irritation with local redness.

May cause drying and flaking of the skin.

Information for components:

Acetone

Essentially nonirritating to skin.

May cause drying and flaking of the skin.

Toluene

Brief contact may cause slight skin irritation with local redness.
Prolonged contact may cause moderate skin irritation with local redness.
May cause drying and flaking of the skin.

Tetraethoxysilane

Brief contact may cause moderate skin irritation with local redness.
May cause drying and flaking of the skin.

Methyltrichlorosilane

Brief contact may cause skin burns. Symptoms may include pain, severe local redness and tissue damage.

Serious eye damage/eye irritation

Causes serious eye irritation.

Information for the Product:

Based on information for component(s):
May cause severe eye irritation.
May cause slight corneal injury.
Effects may be slow to heal.
Vapor may cause eye irritation experienced as mild discomfort and redness.

Information for components:

Acetone

May cause severe eye irritation.
May cause slight corneal injury.
Effects may be slow to heal.
Vapor may cause eye irritation experienced as mild discomfort and redness.

Toluene

May cause slight eye irritation.
May cause slight temporary corneal injury.
Vapor may cause eye irritation experienced as mild discomfort and redness.
Vapor may cause lacrimation (tears).

Tetraethoxysilane

Based on product testing:
Essentially nonirritating to eyes.
Corneal injury is unlikely.
Based on human experience.
Vapor may cause eye irritation experienced as mild discomfort and redness.

Methyltrichlorosilane

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Sensitization

For skin sensitization:

Not classified based on available information.

For respiratory sensitization:

Not classified based on available information.

Information for the Product:

For skin sensitization:

Contains component(s) which did not cause allergic skin sensitization in guinea pigs.

For respiratory sensitization:

No relevant data found.

Information for components:

Acetone

For skin sensitization:

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Toluene

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Tetraethoxysilane

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Methyltrichlorosilane

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

May cause drowsiness or dizziness.

Information for the Product:

Product test data not available.

Information for components:

Acetone

May cause drowsiness or dizziness.

Route of Exposure: Inhalation

Target Organs: Nervous system

Toluene

May cause drowsiness or dizziness.
Route of Exposure: Inhalation
Target Organs: Central nervous system

Tetraethoxysilane

May cause respiratory irritation.
Route of Exposure: Inhalation
Target Organs: Respiratory Tract

Methyltrichlorosilane

Material is corrosive. Material is not classified as a respiratory irritant; however, upper respiratory tract irritation or corrosivity may be expected.

Aspiration Hazard

May be fatal if swallowed and enters airways.

Information for the Product:

Aspiration into the lungs may occur during ingestion or vomiting, causing lung damage or even death due to chemical pneumonia.

Information for components:

Acetone

May be harmful if swallowed and enters airways.

Toluene

May be fatal if swallowed and enters airways.

Tetraethoxysilane

Based on available information, aspiration hazard could not be determined.

Methyltrichlorosilane

Aspiration into the respiratory system may occur during ingestion or vomiting. Due to corrosivity, tissue damage or lung injury may occur.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

May cause damage to organs (Nervous system) through prolonged or repeated exposure if inhaled.

Information for the Product:

Product test data not available.

Information for components:

Acetone

In animals, effects have been reported on the following organs:

Blood.
Kidney.
Liver.

Development of cataracts has been reported in laboratory animals after prolonged repeated skin exposure to acetone.

Toluene

In animals, effects have been reported on the following organs:

Central nervous system.

Excessive exposure may cause neurologic signs and symptoms.

Toluene has caused hearing loss in laboratory animals upon exposure to high concentrations.

Intentional misuse by deliberately inhaling toluene may cause nervous system damage, hearing loss, liver and kidney effects and death.

Tetraethoxysilane

In animals, effects have been reported on the following organs:

Kidney.

Methyltrichlorosilane

For similar material(s):

In animals, effects have been reported on the following organs:

Liver

Thymus.

thyroid

Gastrointestinal tract.

Adrenal gland.

Blood.

Carcinogenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Acetone

No relevant data found.

Toluene

Did not cause cancer in laboratory animals.

Tetraethoxysilane

No relevant data found.

Methyltrichlorosilane

No relevant data found.

Teratogenicity

Suspected of damaging fertility or the unborn child.

Information for the Product:

Product test data not available.

Information for components:

Acetone

Has been toxic to the fetus in laboratory animals at doses toxic to the mother.

Toluene

In laboratory animals, toluene has been toxic to the fetus at doses toxic to the mother; it has caused birth defects in mice when administered orally, but not by inhalation.

Tetraethoxysilane

Did not cause birth defects or other effects in the fetus even at doses which caused toxic effects in the mother.

Methyltrichlorosilane

For similar material(s): Did not cause birth defects in laboratory animals.

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

Information for the Product:

Product test data not available.

Information for components:

Acetone

In animal studies, did not interfere with reproduction.

Toluene

In animal studies, did not interfere with reproduction.

Tetraethoxysilane

In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

Methyltrichlorosilane

For similar material(s): In animal studies, did not interfere with reproduction.

Mutagenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Acetone

In vitro genetic toxicity studies were predominantly negative. Animal genetic toxicity studies were negative.

Toluene

The majority and most reliable of the many genetic toxicity studies on toluene, both in vitro and in animals, indicate that it is not genetically toxic.

Tetraethoxysilane

In vitro genetic toxicity studies were predominantly negative.

Methyltrichlorosilane

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data are available.

Toxicity**Acetone****Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, *Oncorhynchus mykiss* (rainbow trout), 96 Hour, 5,500 - 6,100 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

LC50, *Daphnia pulex* (Water flea), 48 Hour, 8,800 mg/l
LC50, *Artemia salina* (brine shrimp), 24 Hour, 2,100 mg/l

Acute toxicity to algae/aquatic plants

EC50, *Skeletonema costatum* (marine diatom), 5 d, Biomass, 11,800 - 14,400 mg/l
NOEC, *Microcystis aeruginosa* (blue-green algae), 8 d, Biomass, 530 mg/l

Toxicity to bacteria

IC50, activated sludge, 3 Hour, > 1,000 mg/l, OECD 209 Test

Chronic toxicity to aquatic invertebrates

NOEC, *Daphnia magna* (Water flea), 28 d, number of offspring, 1,106 - 2,212 mg/l

Toxicity to Above Ground Organisms

Material is practically non-toxic to birds on a dietary basis (LC50 > 5000 ppm).
dietary LC50, *Coturnix japonica* (Japanese quail), > 20,000 ppm

Toluene**Acute toxicity to fish**

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).
LC50, *Oncorhynchus mykiss* (rainbow trout), semi-static test, 96 Hour, 5.8 mg/l, OECD Test Guideline 203
LC50, *Oncorhynchus kisutch* (coho salmon), flow-through test, 96 Hour, 5.5 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 24 Hour, 7 mg/l, OECD Test Guideline 202
LC50, water flea Ceriodaphnia dubia, semi-static test, 48 Hour, 3.78 mg/l

Acute toxicity to algae/aquatic plants

EC50, Chlorella sp, 3 Hour, 134 mg/l
NOEC, Skeletonema costatum (marine diatom), 72 Hour, Biomass, 10 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

EC50, Nitrosomonas sp., Static, 24 Hour, Respiration rates., 84 mg/l

Chronic toxicity to fish

NOEC, Oncorhynchus kisutch (coho salmon), flow-through test, 40 d, growth, 1.39 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Ceriodaphnia dubia (water flea), 7 d, number of offspring, 0.74 mg/l
NOEC, Daphnia magna (Water flea), 21 d, number of offspring, 2 mg/l

Toxicity to soil-dwelling organisms

LC50, Eisenia fetida (earthworms), 28 d, mortality, 150 - 280 mg/kg

Tetraethoxysilane

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, zebra fish (Brachydanio rerio), 96 Hour, > 245 mg/l, Directive 67/548/EEC, Annex V, C.1.

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, > 75 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, > 100 mg/l, OECD Test Guideline 201
NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, > 100 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, activated sludge, 3 Hour, Respiration rates., > 100 mg/l, OECD Test Guideline 209

Methyltrichlorosilane

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Brachydanio rerio (zebrafish), semi-static test, 96 Hour, > 500 mg/l

Persistence and degradability

Acetone

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.
10-day Window: Pass

Biodegradation: 91 %
Exposure time: 28 d
Method: OECD Test Guideline 301B or Equivalent

Theoretical Oxygen Demand: 2.20 mg/mg Estimated.

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	69.10%
10 d	72.70%
20 d	73.6 %

Photodegradation

Test Type: Half-life (indirect photolysis)
Sensitization: OH radicals
Atmospheric half-life: 52 d
Method: Estimated.

Toluene

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 100 %

Exposure time: 14 d

Method: OECD Test Guideline 301C or Equivalent

Theoretical Oxygen Demand: 3.13 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)
Sensitization: OH radicals
Atmospheric half-life: 2 d
Method: Estimated.

Tetraethoxysilane

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 98 %

Exposure time: 28 d

Method: OECD Test Guideline 301A or Equivalent

Stability in Water (1/2-life)

Hydrolysis, DT50, 4.4 Hour, pH 7, Half-life Temperature 25 °C, OECD Test Guideline 111

Methyltrichlorosilane

Biodegradability: Material is not readily biodegradable according to OECD/EEC guidelines. For similar material(s):

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 310

Bioaccumulative potential**Acetone**

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -0.24 Measured

Bioconcentration factor (BCF): 0.69 Fish Measured

Toluene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 2.73 Measured

Bioconcentration factor (BCF): 90 Carp (Leuciscus idus melanotus) Measured

Tetraethoxysilane

Bioaccumulation: Bioconcentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5).

Partition coefficient: n-octanol/water(log Pow): 3.18 EU Method A.8 (Partition Coefficient)

Methyltrichlorosilane

Bioaccumulation: No relevant data found.

Mobility in soil**Acetone**

Partition coefficient (Koc): 0.37 - 2.0 Estimated.

Toluene

Partition coefficient (Koc): 205 Estimated.

Tetraethoxysilane

No relevant data found.

Methyltrichlorosilane

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN SDS SECTION 1: Identified Uses. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

Treatment and disposal methods of used packaging: Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility of the waste generator. Do not re-use containers for any purpose.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Flammable liquids, n.o.s.(Acetone, Toluene)
UN number	UN 1993
Class	3
Packing group	II
Reportable Quantity	Toluene, Acetone

Classification for SEA transport (IMO-IMDG):

Proper shipping name	FLAMMABLE LIQUID, N.O.S.(Acetone, Toluene)
UN number	UN 1993
Class	3
Packing group	II
Marine pollutant	No
Special precautions for user	EmS: F-E, S-E
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Flammable liquid, n.o.s.(Acetone, Toluene)
UN number	UN 1993
Class	3
Packing group	II

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Flammable (gases, aerosols, liquids, or solids)

Hazard not otherwise classified (physical hazards)
 Reproductive toxicity
 Specific target organ toxicity (single or repeated exposure)
 Aspiration hazard
 Skin corrosion or irritation
 Serious eye damage or eye irritation

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

The following components are subject to reporting levels established by SARA Title III, Section 313:

Components	CASRN
Toluene	108-88-3

Pennsylvania Right To Know

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	CASRN
Acetone	67-64-1
Silane, dichlorodimethyl-, polymer with trichloromethylsilane and trichlorophenylsilane	25766-16-9
Toluene	108-88-3
Tetraethoxysilane	78-10-4
Propylene oxide	75-56-9

California Prop. 65

WARNING: This product can expose you to chemicals including Propylene oxide, Benzene, Ethylbenzene, Cumene, which is/are known to the State of California to cause cancer, and Toluene, Benzene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System

NFPA

Health	Flammability	Instability
2	3	0

HMIS

Health	Flammability	Physical Hazard
3*	3	0

* = Chronic Effects (See Hazards Identification)

Revision

Identification Number: 1127691 / A001 / Issue Date: 05/02/2025 / Version: 8.0

In case this version of the SDS contains significant changes from the previous version, they are listed below or noted by bold, double bars in the left-hand margin throughout this document.

Changes encompass identification, hazards, tox/eco-tox information and the addition/removal of the ingredients, and regulatory information, hazard information, uses, risk management measures and other key regulatory changes of the product. Detailed explanation of the changes can be obtained upon request.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
CEIL	Acceptable ceiling concentration
Dow IHG	Dow Industrial Hygiene Guideline
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	USA. Occupational Exposure Limits (OSHA) - Table Z-2
Peak	Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift
STEL	Short term exposure limit
TWA	Time weighted average
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

Full text of other abbreviations

AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECl - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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