| Determining Factor              | Glycol Type | Dow Solution                         | Reasoning   |
|---------------------------------|-------------|--------------------------------------|---|
| Toxicity Concern                | PG          | DOWFROST™<br>DOWFROST™ HD            | EG is moderately toxic, ~½ cup is lethal to an average size adult.  |
| Food & Beverage<br>Processing   | PG          | DOWFROST™                            | PG is non-toxic and approved by the FDA as a direct food additive.  |
| Cost                            | EG          | DOWTHERM™<br>SR-1                    | EG-based fluids are lower in cost.  |
| Operating Temperature<br>>250°F | PG or EG    | DOWFROST™ HD<br>OR DOWTHERM™<br>SR-1 | DOWFROST™ HD and DOWTHERM™ SR-1 have maximum operating temperatures of 250°F. They also have a more robust inhibitor package that can handle higher temperatures. |
| Aluminum System<br>Components   | PG          | DOWCAL™ 200                          | Silicate-based heat transfer fluids are ideal for aluminum compatibility and protection.  |
| Performance                     | PG or EG    | DOWTHERM™<br>SR-1 OR<br>DOWCAL™ 200  | DOWCAL™ 200 is a higher-performance PG option compared to DOWFROST™ and DOWFROST™ HD. EG provides superior heat transfer and pumping power.                       |